



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4917-300
Job Sheet 169208



Part No: D4917-300

Job Qty: 6 ea

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/12/17

Created By: Chantal Lavoie

Type: Stock

Description:

Customer: Canadian Helicopters Limited - CHL (CCANA01)

1215 Montee Pilon Les Cedres, QC, J7T 1G1 Canada ph:(450) 452-3000 fx:(450) 452-2483.

Note: DWG REV B IPP REV:A 13.12.31 NEW ISSUE DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		12/12/17	0.00	0.00	Purchasing		Chantal
110	Packaging	6 pcs		12/12/17	0.00	0.00	Packaging2		Chantal 12-12-17
120	QC	6 pcs		12/12/17	0.00	0.00	QC6		38
130	Packaging	6 pcs		12/12/17	0.00	0.00	Packaging3-2		17.12.18
140	QC21-SA	6 Ea		12/12/17	0.00	0.00	QC21		DEC 14 2017

Part Op 100 - Issue P/O: 038568

Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: Dec 12, 2018 ***

57128
DEC 06 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	D4917-300P	6	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/5/17 8:42 AM dart.lavoie.chantal

DART
AEROSPACE
S020822

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Placard, Max Load

PART NO: D4917-300
Revision:
Operation: Purchasing
Change No:

Mfg Date: 12/12/17 Job No: 169208
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NOTES:

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: N/A

7) WEIGHT: N/A

8) PART NUMBER = D4917-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.

EXAMPLE: D4917-300 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 300 POUNDS (lbs).

9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

RELEASED
2017-06-07
ECW17-580

B	GENERAL REVISION SEE REVISION A FOR DETAILS. MATERIAL WAS 3M/AVEY FILM, DART LOGO AND CONTACT INFO ADDED IN ORDER TO REMOVE D2728-1 FROM BASKET LID DRAWINGS. REASON: DURABILITY		AJS	17.02.14
A	NEW ISSUE		AJS	13.06.06
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESSBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	JMH	DRAWING NO.	REV. B	
MFG. APPR.	DD	D4917		SHEET 1 OF 1
APPROVED	WM	TITLE		SCALE
DE APPR.	DS	PLACARD, MAX LOAD		NTS
DATE	17.02.14	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRINTED AND COPIED, AND IS SUPPLIED FOR THE EXPRESS CUSTOMER PART IT IS NOT TO BE LOANED, REPRODUCED OR COPIED OR COMMERCIALIZED TO ANY OTHER PERSON WITHOUT IT		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038568

Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

PO No: PO038568

PO Date: 12/5/17

Due Date: 12/12/17

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

E-MAILED
DEC 06 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4307-250P			Placard, Max Load As Per Dwg D4307 Rev. B	Firmed	12/12/17	6 pcs	0 pcs	6 pcs	\$12.00/pcs	\$72.00
2	D4917-300P			Placard, Max Load As Per Dwg D4917 Rev. B	Firmed	12/12/17	6 pcs	0 pcs	6 pcs	\$12.00/pcs	\$72.00
3	D4917-320P			Placard, Max Load As Per Dwg D4917 Rev. B	Firmed	12/12/17	6 pcs	0 pcs	6 pcs	\$12.00/pcs	\$72.00
Grand Total:											\$216.00

DAS
38
9-89

Order Notes

DWG REV A

DWG REV A

DWG REV A

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/7/17 8:37 AM dart.baker.diane



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

PACKING SLIP

SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

DATE December 8, 2017

P.O NUMBER PO38568

ITEM DESCRIPTION		QUANTITY	COMMENTS
D4307-250P	Placard,	6	AS PER DWG. D4307 REV B
D4917-300P	Placard,	6	AS PER DWG. D4917 REV B
D4917-320P	Placard,	6	AS PER DWG. D4917 REV B

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9-89